Steyr Hunting and Sporting Rifles

STEYR MANNLICHER

Calibers	Model							
	Steyr-Mannlicher				Steyr-Mannlicher			Match/ UIT Sport
	SI	L	M	S S/T	Luxus L	Luxus M	Luxus S	
Standard Calibers:								
222 Rem.	●							
.222 Rem. Mag.	●							
223 Rem.	●							
5.6 x 50 Mag.	●							
5.6 x 57		●			●			
.243 Win.		●			●			●
.308 Win.		●			●			●
6.5 x 57			●			●		
.270 Win.			●			●		
7 x 64			●			●		
30-06 Spr.			●			●		
9.3 x 62			●			●		
6.5 x 68				●			●	
7 mm Rem. Mag.				●			●	
.300 Win. Mag.				●			●	
8 x 68 S				●			●	
.375 H & H Mag.				●				
Special Calibers:								
.22 – 250 Rem.					●			
6 mm Rem.					●			
6.5 x 55			●			●		
7.5 Swiss			●			●		
Tropen:								
9.3 x 64				●				
.375 H & H Mag.				●				
.458 Win. Mag.				●				

Steyr-Daimler-Puch AG · Small Arms Division

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Specifications and illustrations are subject to change without notice

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STEYR-MANNLICHER

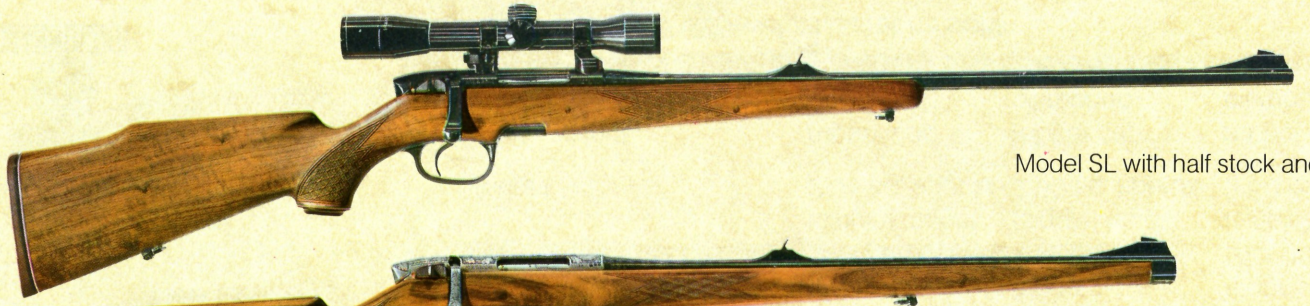
Model SL

Standard calibers: .222 Rem.*, .222 Rem. Mag., .223 Rem., 5.6 x 50 Mag.

Options	Full stock	Half stock	Varmint*
Barrel length	50.8 cm	60 cm	65 cm
Trigger-to-butt length	36.5 cm	36.5 cm	36.5 cm
Magazine (2 per rifle)	5 rounds	5 rounds	5 rounds
Trigger	double set trigger	double set trigger	double set trigger
On request (extra charge)	shot gun type (single) trigger	shot gun type (single) trigger	shot gun type (single) trigger
Weight	2.80 kg, approx.	2.85 kg, approx.	3.60 kg, max. (accord. to DJV-regulations)
Stock: walnut with	rubber cap	rubber cap	rubber cap
Stock finish	oil-rubbed	oil-rubbed	oil-rubbed
Length overall	99 cm	108 cm	113 cm

*Optionally, with heavy-weight barrel, no sights

MANNLICHER



Model SL with half stock and rifle scope

Model SL with full stock

Model SL with half stock, heavy-weight barrel, no sights (varmint), with rifle scope. Specially intended for game shooting

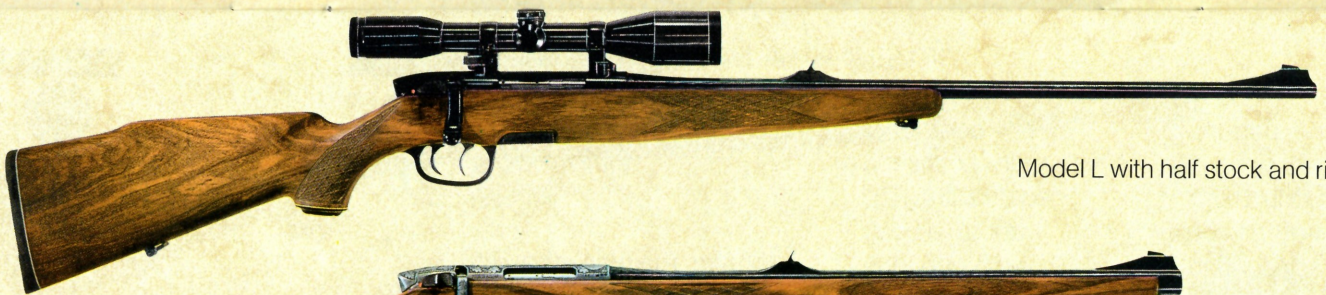
STEYR-MANNLICHER Model L

Standard calibers: 5.6 x 57 , .243 Win.*, .308 Win.*

Options	Full stock	Half stock	Varmint*
Barrel length	50.8 cm	60 cm	65 cm
Trigger-to-butt length	36.5 cm	36.5 cm	36.5 cm
Magazine (2 per rifle)	5 rounds	5 rounds	5 rounds
Trigger	double set trigger	double set trigger	double set trigger
On request (extra charge)	shot gun type (single) trigger	shot gun type (single) trigger	shot gun type (single) trigger
Weight	2.85 kg, approx.	2.90 kg, approx.	3.60 kg, max. (accord. to DJV-regulations)
Stock: walnut	rubber cap	rubber cap	rubber cap
Stock finish	oil-rubbed	oil-rubbed	oil-rubbed
Length overall	100 cm	109 cm	114 cm

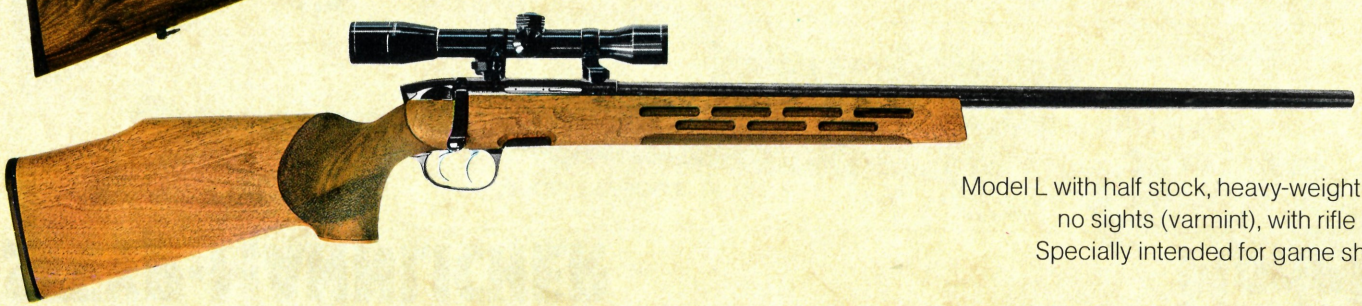
*Optionally, with heavy-weight barrel, no sights

MANNLICHER



Model L with half stock and rifle scope

Model L with half stock



Model L with half stock, heavy-weight barrel, no sights (varmint), with rifle scope. Specially intended for game shooting

STEYR-MANNLICHER Model M

Standard calibers: 6.5 x 57, .270 Win., 7 x 64*, .30–06 Spr., 9.3 x 62
Special calibers: 6.5 x 55, 7.5 Swiss.
Standard calibers: 7 x 64; .30–06 Spr. (Model M left-hand action)

Options	Full stock	Half stock
Barrel length	50.8 cm	60 cm
Trigger-to-butt length	36.5 cm	36.5 cm
Magazine (2 per rifle)	5 rounds	5 rounds
Trigger	double set trigger	double set trigger
On request (extra charge)	shot gun type (single) trigger	shot gun type (single) trigger
Weight	3.10 kg, approx.	3.15 kg, approx.
Stock: walnut	ventilated rubber cap	ventilated rubber cap
Stock finish	oil-rubbed	oil-rubbed
Length overall	101 cm	110 cm

*Optionally with a barrel length of 65 cm

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Model M with full stock and rifle scope

Model M with half stock

Model M left-hand action with half stock and rifle scope

STEYR-MANNLICHER Model M "Professional"

Standard calibers: 6.5 x 57, .270 Win., 7 x 64*, .30–06 Spr., 9.3 x 62
Special calibers: 6,5 x 55, 7,5 Swiss.

Model design	Half stock
Barrel length	60 cm
Trigger-to-butt length	36.5 cm
Magazine (2 per rifle)	5 rounds
Trigger	double set trigger
On request (extra charge)	shot gun type (single) trigger
Weight	3.30 kg, approx.
Stock, Cycolac®	ventilated rubber cap
Length overall	110 cm

*Optionally with a barrel length of 65 cm

Model M "Professional" with half stock and rifle scope

Model M "Professional" with half stock

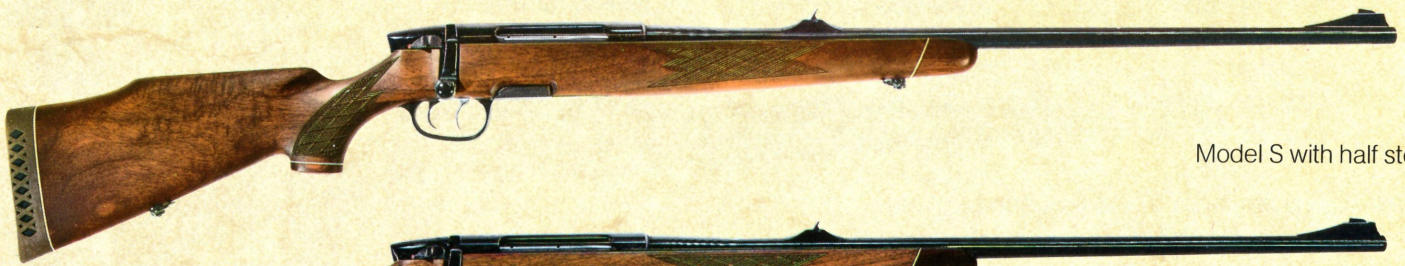
STEYR-MANNLICHER

Model S and S/T

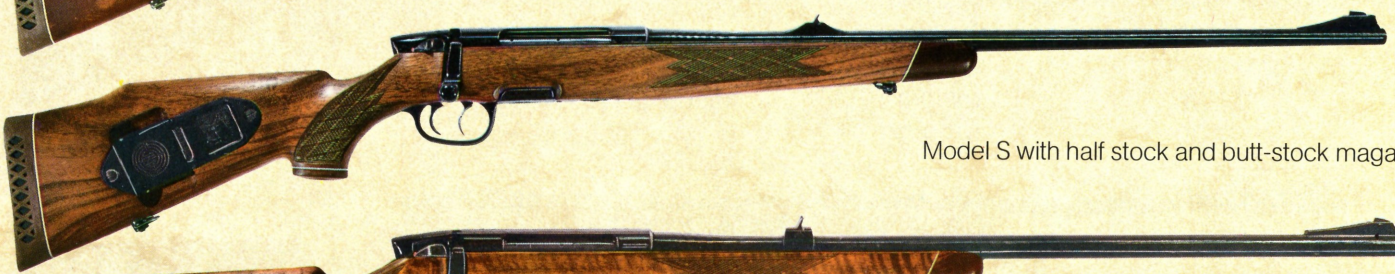
Model S Standard calibers: 6.5 x 68, 7 mm Rem. Mag., .300 Win. Mag., 8 x 68 S. .375 H & H Mag.
Model S/T Tropen: 9.3 x 64, .375 H & H Mag., .458 Win. Mag.

Options	Half stock Model S	Half stock Model S/T
Barrel length	65 cm	65 cm
Trigger-to-butt length	36.5 cm	36.5 cm
Magazine (2 per rifle)	4 rounds	4 rounds
Trigger	double set trigger	double set trigger
On request (extra charge)	shot gun type (single trigger)	shot gun type (single trigger)
Weight	3.80 kg	4.10 kg
Sights	flat top post front sight	wide-open V-type rear sight with silver post and corresponding front blade without front sight hood
Stock: walnut	double ventilated rubber recoil pad	double ventilated rubber recoil pad
Optionally (extra charge)	butt-stock magazine	butt-stock magazine
Stock finish	oil-rubbed	oil-rubbed
Length overall	115 cm	115 cm

STEYR MANNLICHER



Model S with half stock



Model S with half stock and butt-stock magazine

Model S/T with half stock

STEYR-MANNLICHER Luxus Model L

Standard calibers: 5.6 x 57, .243 Win., .308 Win.
Special calibers: .22–250 Rem., 6 mm Rem.

Options	Full stock	Half stock
Barrel length	50.8 cm	60 cm
Trigger-to-butt length	36.5 cm	36.5 cm
Magazine	3 rounds	3 rounds
Trigger	combined shot gun-type and double-set trigger	combined shot gun-type and double-set trigger
Weight	3.10 kg, approx.	3.30 kg, approx.
Stock: walnut	with ventilated rubber cap	with ventilated rubber cap
Stock finish	oil-rubbed	oil-rubbed
Length overall	100 cm	109 cm

MANNLICHER

De luxe Model L with full stock

De luxe Model L with half stock

STEYR-MANNLICHER Luxus Model M

Standard calibers: 6,5x57, .270 Win., 7x64*, .30-06 Spr. 9.3x62
Special calibers: 6.5x55, 7.5 Swiss.

Options	Full stock	Half stock
Barrel length	50.8 cm	60 cm
Trigger-to-butt length	36.5 cm	36.5 cm
Magazine	3 rounds	3 rounds
Trigger	combined shot gun-type and double-set trigger	combined shot gun-type and double-set trigger
Weight	3.30 kg, approx.	3.50 kg, approx.
Stock: walnut	with ventilated rubber cap	with ventilated rubber cap
Stock finish	oil-rubbed	oil-rubbed
Length overall	101 cm	110 cm

*Optionally with a barrel length of 65 cm

De luxe Model M with half stock

De luxe Model M with full stock

STEYR-MANNLICHER Luxus

Model S

Standard caliber: 6.5 x 68, 7 mm Rem. Mag., .300 Win. Mag., 8 x 68 S

Model design	Half stock
Barrel length	65 cm
Trigger-to-butt length	36.5 cm
Magazine	3 rounds
Trigger	combined shot gun-type and double-set trigger
Weight	3.65 kg
Sights	flat top post front sight
Stock: walnut	ventilated rubber cap
Stock finish	oil-rubbed
Length overall	115.5 cm

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De luxe Model S with half stock

De luxe Model S with half stock and rifle scope

STEYR·MANNLICHER

Engraving

Fine engraving and scrollwork turn a functional rifle into a thing of beauty and endow it with an individual note of its own. If desired every rifle of the two model series Steyr-Mannlicher and Steyr-Mannlicher de luxe can be provided with superb handcrafted engravings and scrollwork.

You can make your choice among the following:

– the standard engraving A, i.e. flat-cut game scenes with oak-leaf scrollwork borders and
– the de luxe engraving B, i.e. relief-cut game scenes with oak-leaf scrollwork borders.

In addition individually crafted special engraving is also available on request.

The engraving comprises with the Steyr-Mannlicher: the receiver, the bolt handle and the receiver cap; with the Steyr-Mannlicher de luxe: the receiver, the bolt handle, the receiver cap, the bottom of the magazine and the trigger guard.

Steyr-Mannlicher de luxe with standard engraving A

Steyr-Mannlicher de luxe with de luxe engraving B

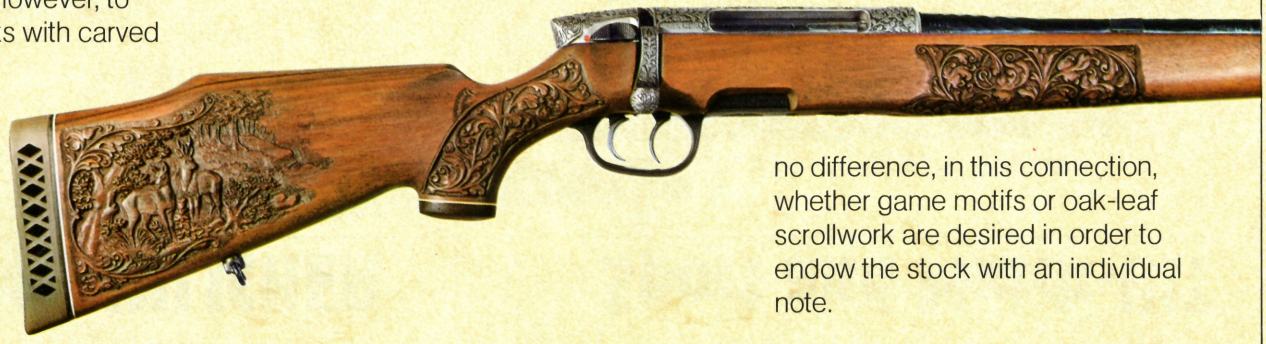
Steyr-Mannlicher de luxe with special engraving

STEYR·MANNLICHER

Stock Carving

The stocks of hunting weapons have at all times been embellished with special decorations. All Steyr-Mannlicher models are, therefore, to this day provided as standard with checkering on the fore-end of the stock and on the pistol grip. If desired it is also possible, however, to decorate the stocks with carved motifs. This carving then replaces the checkering on the fore-end of the stock and on the pistol grip. However, the right-hand side of the stock can also be provided in addition with a game motif bordered by oak-leaf scrollwork.

Apart from these two variations, there is a third one resulting from a combination of the two aforementioned carving patterns. However, any desired kind of special stock carving can be provided on request. It makes no difference, in this connection, whether game motifs or oak-leaf scrollwork are desired in order to endow the stock with an individual note.



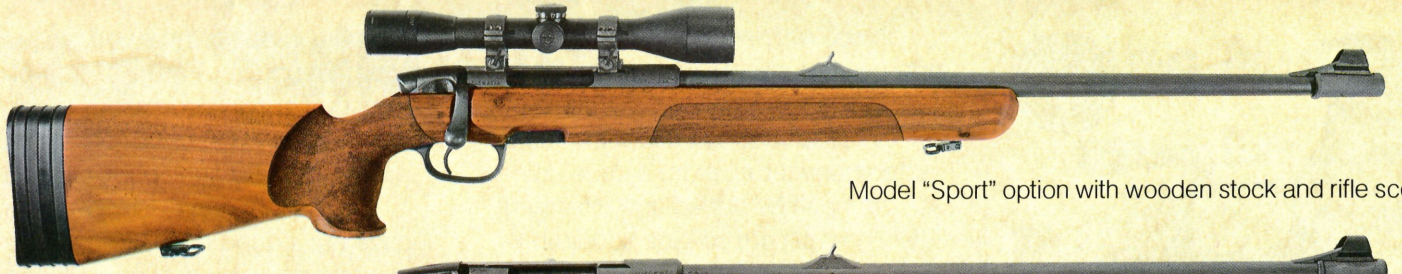
STEYR MANNLICHER

STEYR-MANNLICHER Sport and Match-UIT

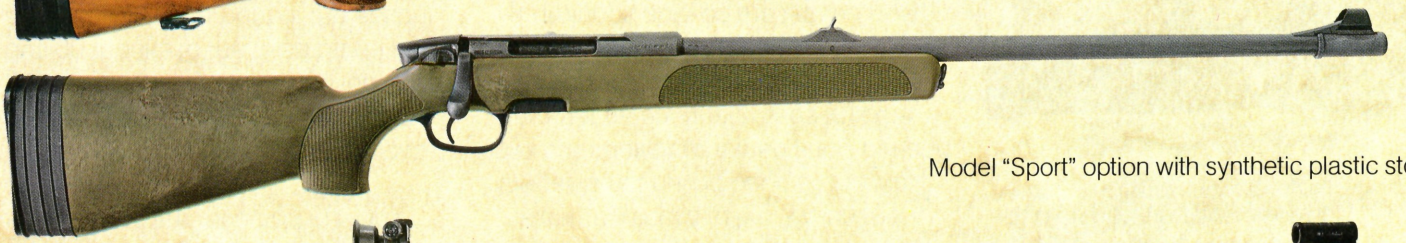
	Standard caliber: .308 Win. Special caliber: .243 Win.	Calibers: .308 Win., .243 Win.
Options	Sport	Match UIT single shot/magazine fed
Barrel length	65 cm	65 cm
Trigger-to-butt length adjustable from	32.5–35.5 cm	32.5–35.5 cm
Magazine	3 rounds* (plastic)	10 rounds (steel)
Trigger	double-pull trigger	double-pull trigger (with fine-adjustment)
Weight	3.90 kg	4.90 kg
Sights	front blade and rear sight notch	peep sight with front blade
Scope mount	precision slide-on mount for scopes of 1 in. Ø, 26 mm Ø and 30 mm Ø	
Stock	Cycolac®, walnut	walnut
Length overall	113 cm	113 cm

* 10-round magazine at extra cost

STEYR MANNLICHER



Model "Sport" option with wooden stock and rifle scope



Model "Sport" option with synthetic plastic stock

Model "Match" UIT

STEYR

Mod. GB Automatic Pistol

This sports and defensive weapon represents the result of an altogether new technical design concept whose advantages are reflected in many details:
– The operating principle of the gas-delayed blowback action results in greater simplicity of the lock-up design thanks to the fixed barrel and an opening movement of the action which is adapted to the interior ballistic conditions at any particular time. Such main components as the barrel, the action and the grip frame as well as all other important functional elements are made of high-quality steel and thus guarantee long service life.
– The double action trigger ensures instant readiness to fire. When the trigger is not pulled back all the way, the automatic combined firing-pin-and hammer safety guarantees that the weapon will not go off even if it is dropped accidentally.
– Luminous dots on the flat top post front sight and on the square cut notch enable rapid target acquisition even under conditions of poor visibility.
– The double-row 18-round box magazine offers unparalleled fire power.

Taken together all these details result in a sporting pistol which, thanks to highest accuracy and reliability, also enables personal top scores.

STEYR-MANNLICHER

Scope Mounts

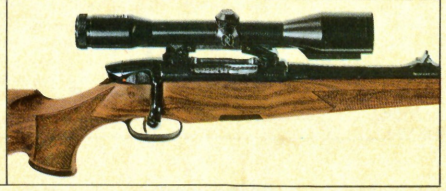
The simple, fast and convenient original Steyr swing-mount with small swing-over angle has been specially designed for use with the Steyr hunting repeaters. Every rifle is provided with drilled and tapped holes closed off by blank screws. The scope is placed on the mount at an angle of 45°, whereupon it is pivoted towards the axis of the barrel until it slots into place; it is then secured by means of a slide at the rear mounting base. With some practice, the scope can be mounted and detached rapidly and noiselessly.
When ordering scope mounts, please state the rifle model concerned.

Steyr swing-mount options:

European mount (detachable) for scopes with a Ø of 1 in., 26 mm (ring-type mount) for scopes with a Ø of 30 mm (ring-type mount)

USA-mount (not detachable) for scopes with a Ø of 1 in., 26 mm (ring-type mount)

for scopes with mounting rail (V-block-type mount)



Steyr Hunting and Sporting Rifles

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Calibers	Model							
	Steyr-Mannlicher				Steyr-Mannlicher			Match/ UIT Sport
	SI	L	M	S S/T	Luxus L	Luxus M	Luxus S	
Standard Calibers:								
222 Rem.	●							
.222 Rem. Mag.	●							
223 Rem.	●							
5.6 x 50 Mag.	●							
5.6 x 57		●			●			
.243 Win.		●			●			●
.308 Win.		●			●			●
6.5 x 57			●			●		
.270 Win.			●			●		
7 x 64			●			●		
30-06 Spr.			●			●		
9.3 x 62			●			●		
6.5 x 68				●			●	
7 mm Rem. Mag.				●			●	
.300 Win. Mag.				●			●	
8 x 68 S				●			●	
.375 H & H Mag.				●				
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6 mm Rem.					●			
6.5 x 55			●			●		
7.5 Swiss			●			●		
Tropen:								
9.3 x 64				●				
.375 H & H Mag.				●				
.458 Win. Mag.				●				

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